

UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/831,567	05/10/2001	Gerhard Gille	MO-6323/STA-	6933	
15?	7590 03/18/2005	·	EXAM	EXAMINER	
BAYER MATERIAL SCIENCE LLC 100 BAYER ROAD			WILKINS III, HARRY D		
	GH, PA 15205		ART UNIT	PAPER NUMBER	
	- ,		1742		

DATE MAILED: 03/18/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

··· -		Application No.	Applicant(s)			
		09/831,567	GILLE ET AL.			
Office Action Summary		Examiner	Art Unit			
		Harry D Wilkins, III	1742			
<u> </u>	The MAILING DATE of this communication ap	<u> </u>	rith the correspondence add	iress		
	or Reply					
THE - External after of the control	HORTENED STATUTORY PERIOD FOR REPL MAILING DATE OF THIS COMMUNICATION. ensions of time may be available under the provisions of 37 CFR 1.1 r SIX (6) MONTHS from the mailing date of this communication. e period for reply specified above is less than thirty (30) days, a repl operiod for reply is specified above, the maximum statutory period ture to reply within the set or extended period for reply will, by statuted reply received by the Office later than three months after the mailing the patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a ly within the statutory minimum of thi will apply and will expire SIX (6) MOI e, cause the application to become A	reply be timely filed rty (30) days will be considered timely. NTHS from the mailing date of this con BANDONED (35 U.S.C. § 133).	mmunication.		
Status						
1)[\]	Responsive to communication(s) filed on <u>07 J</u>	anuary 2005.				
	<u> </u>	s action is non-final.				
3)□		nce except for formal mat	ters, prosecution as to the	merits is		
	sed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.					
Disposit	tion of Claims					
4)[\implies]	Claim(s) 10-14 is/are pending in the application	on.				
	4a) Of the above claim(s) is/are withdra					
5)	Claim(s) is/are allowed.					
6)⊠ Claim(s) <u>10-14</u> is/are rejected.						
	Claim(s) is/are objected to.					
8)[Claim(s) are subject to restriction and/o	or election requirement.				
Applicat	tion Papers					
9)[The specification is objected to by the Examine	er.				
10)🖂	The drawing(s) filed on 10 May 2001 is/are: a))⊠ accepted or b)⊡ obje	cted to by the Examiner.			
	Applicant may not request that any objection to the	drawing(s) be held in abeya	nce. See 37 CFR 1.85(a).			
_	Replacement drawing sheet(s) including the correc	tion is required if the drawing	g(s) is objected to. See 37 CF	R 1.121(d).		
11)	The oath or declaration is objected to by the Ex	xaminer. Note the attache	d Office Action or form PT	O-152.		
Priority	under 35 U.S.C. § 119					
12)🛛	Acknowledgment is made of a claim for foreign	priority under 35 U.S.C.	§ 119(a)-(d) or (f).			
a)	⊠ All b)□ Some * c)□ None of:					
	1. Certified copies of the priority document	ts have been received.				
	2. Certified copies of the priority document	ts have been received in A	Application No			
	3. ☐ Copies of the certified copies of the prior	rity documents have beer	received in this National S	Stage		
	application from the International Burea	• • • • • • • • • • • • • • • • • • • •				
* ;	See the attached detailed Office action for a list	of the certified copies not	received.			
Attachmen		A) []]	Summery (BTO 442)			
	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(Summary (PTO-413) s)/Mail Date			
3) 🔲 Infor	mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08)		nformal Patent Application (PTO-	152)		
Pape	er No(s)/Mail Date	6)	•			

Art Unit: 1742

DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 10-14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Alonso et al (XP-000874467) in view of Felten et al (FR 2,294,133).

Alonso et al teach the invention substantially as claimed. Alonso et al teach (see abstract) a method of forming tungsten carbides that includes gas-phase carburization of tungsten precursor compound (tungsten trioxide) at temperatures of 700-1100°C, which overlaps the claimed temperature range of 850 to 950°C. The examples disclosed by Alonso et al contain 39, 22 and 0% CO₂. Though Alonso et al do not teach that the CO₂ content is above the Boudouard equilibrium content, based on the disclosure in the specification in Example 1 (page 8), 3% CO₂ is above this value, thus, 39 and 22% are also above the Boudouard equilibrium content.

However, Alonso et al do not teach that the carbon acitivity is between 0.4 to less than 1.

The specific examples disclosed by Alonso et al have carbon activities, calculated from Applicant's formula on page 3 of the specification, that are 0.026 (61 wt% CO), 0.077 (78 wt% CO) and essentially infinity (100 wt% CO). Thus, Alonso et al teach a broad range for the CO content, which relates to a carbon activity that

Art Unit: 1742

encompasses the claimed range. Changes in temperatures, concentrations or other process conditions of an old process do not impart patentability unless the recited ranges are critical, i.e., they produce a new and unexpected result. In re Aller et al (CCPA 1955) 220 F2d 454, 105 USPQ 233.

Applicant can overcome this rejection by showing that superior results are obtained only within the claimed ranged, and that outside of the claimed range, the superior results are not obtained. If the Applicant can show, through experimental data, that at values on either side of the claimed range of the carbon activity, such as 0.3 and 1.1, then this rejection would be overcome.

Alonso et al do not teach that after the powder is carburized, it is subjected to a heat treatment at 1150-1800°C.

Felten et al (FR 2,294,133) teach (see page 2) that the reaction $WO_3 + 4C \rightarrow WC + 3$ CO proceeds at 1200-1500°C. Thus, if treated at this temperature, any WO_3 would be converted to WC.

Therefore, it would have been obvious to one of ordinary skill in the art to have heat treated the powder of Alonso et al at 1200-1500°C as claimed as suggested by Felten et al in order to ensure that any remaining unreacted precursor WO₃ after the process of Alonso et al would have been converted to WC.

Regarding claim 11, see above discussion of carbon activity.

Regarding claim 12, Alonso et al teach (see page 145) that powders are produced at 900 and 1100°C and are shown in Figure 8. Therefore, Alonso et al teach that the carburization occurs at 900°C.

Art Unit: 1742

Regarding claim 13, Alonso et al teach (see abstract) that the carburization treatment time is 6 hours.

Regarding claim 14, Alonso et al teach (see abstract) that the precursor material is tungsten trioxide (WO₃).

Response to Arguments

- 3. Applicant's arguments filed 7 January 2005 have been fully considered but they are not persuasive. Applicant has argued that:
 - a. Alonso et al teach away from using a CO-CO₂ mixture since pure CO is the "most appropriate".

In response, Applicant is reminded that the prior art should not be construed as being limited only to preferred embodiments. Alonso et al teach a broad range of gaseous compositions that are suitable, from 100% CO to 61% CO-2. While Alonso et al does state that 100% CO is most preferable, Alonso et al nevertheless still teach other compositions for the atmosphere, a composition which is broader than and contains the presently claimed range.

b. Alonso et al does not teach the claimed carbon acitivity.

In response, since the carbon activity is directly related to the proportions of CO and CO₂ in the gaseous atmosphere and Alonso et al teach an overlapping range of CO content, Alonso et al also teach an overlapping range of carbon activity.

c. The rejection of the post heat treatment in view of Felton et al is based on an assumption by the Examiner.

Art Unit: 1742

In response, the Examiner believes that no assumption was made in rejecting the post heat treatment in view of Felton et al. The reasoning behind the rejection is this: at the end of the processing of Alonso et al, some of the precursor tungsten oxide might still remain in unreacted form. Thus, one of ordinary skill in the art would have sought to make a more pure tungsten carbide product. Since the tungsten oxide reacts with CO at the temperatures disclosed by Felton et al, one of ordinary skill in the art would have performed such a heat treatment/reaction in order to create a more pure product tungsten carbide by ensuring as much of the tungsten oxide precursor material had been reacted.

Conclusion

4. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Harry D Wilkins, III whose telephone number is 571-272-1251. The examiner can normally be reached on M-Th 10am-8:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy V King can be reached on 571-272-1244. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Harr∳ D Wilkins, III

Examiner
Art Unit 1742

hdw

ROY KING
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 1700